Reduce casting rejections Save Costs

NO MORE CASTING PROBLEMS 'First Time Right' by using Solidification Simulation Software 'Autocast -X' with FLOW +

The new Physics based Solidification Simulation Software!!

AutoCAST XI combines 3D methods design, quick and advanced simulation in a single environment, suitable for all major metals and processes like sand casting, shell mould, gravity die casting and investment castings.

Most comprehensive functionality across ferrous and non-ferrous metals and multiple processes.

Optimise yield of current casting. Reduce development time and expensive trials for new castings.

Shrinkage porosity, major defects like misrun, cold shut, air blow-hole, and hard zone can be predicted

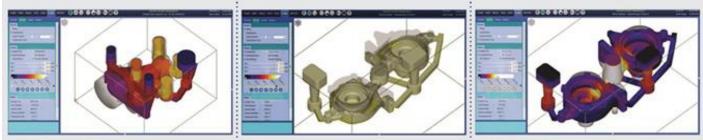


Your Casting – Your foundry – Your Methoding

NCTS will carry out such studies to generate comprehensive report based on Gating / Risering details provided by you and the charges start from as low as **Rs. 8000** per project and may vary depending upon number of iterations / modifications required.

Full simulation service is, also, available where you only need to provide 3D model for your casting. (2D to 3D conversion will be at a nominal cost)

Please contact us for estimation of charges for such an exercise.



Steel-Sand Casting

Mould filling sequence with solidification Solidification time (cooling rate)



National Centre for Technical Services, The Institute of Indian Foundrymen, 104, Sharmad Residency, Shilavihar Colony, Behind Hotel Olivia, Off Karve Road, Pune - 411 038. T. +9120- 2543 7374, 2542 2902. Mob. 9403871063 E. ncts@indianfoundry.org, www.iifncts.org